



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7917
Job Sheet 183734



Part No: 647.7917

Job Qty: 8 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/25/18

Job Tracking No:

Due Date: 10/24/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV N/C SHEET 8 IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	10/24/18	10/24/18	0.00	0.00	Start Up Waterjet		
110	Waterjet - B4B	8 pcs	10/24/18	10/24/18	0.00	0.74	Waterjet1		N/R.
120	QC	8 pcs	10/24/18	10/24/18	0.00	0.00	QC2 Waterjet-1		See job
130	QC	8 pcs	10/24/18	10/24/18	0.00	0.00	QC8-1		18 173238
140	Brake NC	8 pcs	10/24/18	10/24/18	0.00	0.33	Brake NC 1		
150	QC	8 pcs	10/24/18	10/24/18	0.00	0.00	QC5		
160	Outsource	8 pcs	10/24/18	10/24/18			ATG001-VC	15	
170	Packaging	8 pcs	10/24/18	10/24/18	0.00	0.00	Packaging2		DAS
180	QC	8 pcs	10/24/18	10/24/18	0.00	0.00	QC6		38 DAS
210	Packaging	8 pcs	10/24/18	10/24/18	0.00	0.00	Packaging3-1		SEP 28 2018 6
220	QC21-SA	8 Ea	10/24/18	10/24/18	0.00	0.00	QC21		DAS 9-89

Part Op 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary

Descriptions: 160 - ISSUE P/O: _____ 1- HARD ANODIZE, COLOR BLACK AS PER DWG. 2- PRIME IAW MIL-P-23377J

TYPE1 CLASS N AS PER DWG. CARDINAL 4860-50 PRIMER. AS PER DWG. 647.7900 "NOTE 2" Certification of Conformity is required

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	1.3040 sf (.163 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.063	1	135	0



Container No:

S057138

Bracket

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO:

Serial No:

Revision:

Operation:

Change No:

647.7917

S057138

Packaging

Mfg Date: 04/01/18
Job No: 183734

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.100Inches + 0.004 - 0.001	0.104 0.099	Diameter	
2	Bracket	0.619Inches ± 0.010	0.629 0.609		
3	Bracket	5.443Inches ± 0.010	5.453 5.433		
4	Bracket	5.629Inches ± 0.010	5.639 5.619		
5	Bracket	6.138Inches ± 0.010	6.148 6.128		
6	Bracket	1.031Inches ± 0.010	1.041 1.021		
7	Bracket	2.620Inches ± 0.010	2.630 2.610		
8	Bracket	3.770Inches ± 0.010	3.780 3.760		
9	Bracket	2.094Inches ± 0.010	2.104 2.084		

Plex 9/25/18 1:08 PM dart.leroux.jason